



A CSW Industrials Company

PRODUCT DATA SHEET

BILL™ PR-3 Hi-Etch PVC & CPVC Primer

Description

Bill PR-3 is a Low-VOC clear primer for use on all PVC and CPVC pipe, tubing and socket-type fittings.

Instructions

1. Store between 40°F and 110°F apply between -15°F and 120°F. Use below 40°F only with proper solvent cement and with extreme care. Protect from freezing. Do not thin or use if primer has become curdled, lumpy or thickened. Wear non-permeable gloves during application to avoid skin contact.
2. Clean fitting socket and pipe, and check for proper fit.
3. Using supplied dauber applicator, apply PRIMER evenly and freely to socket and then to pipe end for length of socket depth. Then apply again to socket. Avoid puddling. For pipe greater than 2" diameter use natural-bristle brush sized to 1/2 of the pipe diameter.
4. Temperature and humidity conditions may require repeated applications to one or both surfaces to avoid drying. While still wet, quickly apply proper solvent cement and make up

For additional technical information, call Toll Free 1-800-231-3345.

Applications

Bill PR-3 is specifically formulated as a primer for use on all PVC and CPVC pipe applications such as potable water, pressure pipe, conduit, sewers and drain, waste and vent (DWV). It is for use with all sizes and classes in both Schedule 40 and Schedule 80.

Packaging

Code	Size	Qty. per Case	Lbs. per Case	Cubic Ft per Case
55705	Pint Dauber top (473 ml)	12 Cans	14	.43
55707	Quart Dauber top (946 ml)	12 Cans	25	.78



- NSF approved for potable water systems
- Helps make a clean, professional looking joint
- Manufactured from only high-quality 100% virgin materials
- Etches and penetrates the surfaces and increases the bonding strength on PVC and CPVC systems
- Good for PVC and CPVC systems
- Meets ASTM F656 Specifications
- LEED Compliant

Specifications

Wt/Gal @ 77°F	6.7 lbs./gal.
Flash Point	-20°C (-4°F) TCC based on Acetone
Color	Clear
Shelf Life	3 years



pw-dwv-sw

Suggestions and recommendations covering the use of our products are based on our past experience and laboratory findings. However, as we have no control as to the methods and conditions of application, we only assume responsibility for the uniformity of our products within manufacturing tolerances.



DANGER!

Highly flammable liquid and vapor. Harmful if swallowed. May be fatal if swallowed and enters airways. Causes skin irritation. Causes serious eye irritation. May cause respiratory irritation. May cause drowsiness or dizziness. Contains a chemical classified by the US EPA as a suspected possible carcinogen.

FOR CHEMICAL EMERGENCY, SPILL, LEAK, FIRE, EXPOSURE OR ACCIDENT, CALL CHEMTREC-DAY OR NIGHT 1-800-424-9300.

KEEP OUT OF REACH OF CHILDREN.

For additional information, refer to Safety Data Sheet (SDS).

Limited Warranty

RectorSeal, LLC makes the Limited Express Warranty that when the instructions for storage and handling of our products are followed we warrant our products to be free from defects. THIS LIMITED EXPRESS WARRANTY IS EXPRESSLY IN LIEU OF ANY OTHER EXPRESS OR IMPLIED WARRANTIES, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, AND OF ANY OTHER OBLIGATION ON THE PART OF RectorSeal, LLC. The sole remedy for breach of the Limited Express Warranty shall be the refund of the purchase price. All other liability is negated and disclaimed, and RectorSeal, LLC shall not be liable for incidental or consequential damages.

Manufactured by

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