



PRODUCT DATA SHEET

# BILL™ PR-3

## PVC CPVC Primer

[Description](#) | [Characteristics](#) | [Applications](#) | [Packaging](#) | [Instructions](#) | [Precautions](#) | [Specifications](#) | [Limited Warranty](#)

### DESCRIPTION:

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Bill™ PR-3 is a clear primer for use on all PVC and CPVC pipe, tubing and socket-type fittings.

[Top of Page](#)

### CHARACTERISTICS:

- Safe for use on potable water systems
- Helps make a clean, professional looking joint
- Manufactured from only high quality 100% virgin materials
- Etches and penetrates the surfaces and increases the bonding strength on PVC and CPVC systems
- Good for PVC and CPVC systems

[Top of Page](#)

### APPLICATIONS:

Bill™ PR-3 is specifically formulated as a primer for use on all PVC and CPVC pipe applications such as potable water, pressure pipe, gas, conduit, and drain, waste and vent (DWV). It is for use with all sizes and classes in both Schedule 40 and Schedule 80.

[Top of Page](#)

### PACKAGING:

Code	Size	Qty. Per Case	Lbs. per Case	Cu. Ft Per Case
55701	1/4 pint dauber top (118 ml)	24 cans	9	.18
55703	1/2 pint dauber top (237 ml)	24 cans	15	.45
55705	Pint dauber top (473 ml)	12 cans	14	.43
55707	Quart dauber top (946 ml)	12 cans	25	.78
55709	Gallon can (3.8 L)	4 cans	30	.80

[Top of Page](#)

### INSTRUCTIONS:

1. Store and apply between 40 degree F and 120 degree F. Use below 40 degree F only with proper solvent cement and with extreme care.
2. Cut pipe end square and remove ragged edges and burrs. Clean fitting socket and pipe of dirt, grease, and moisture, and check for proper fit. Apply PRIMER as noted below. While still wet, quickly begin solvent cement application.
3. Wear non-permeable gloves during application to avoid skin contact.
4. Apply PRIMER evenly and freely to socket and then to pipe end for length of socket depth using supplied dauber applicator. Then apply again to socket. For pipe greater than 2" diameter, use natural-bristle brush sized to 1/2 pipe diameter. During each application step, keep dauber or brush wet and moving about 10 seconds.
5. Temperature and humidity conditions may require repeated applications to one or both surfaces to avoid drying. While still wet, quickly apply proper solvent cement and make up pipe joint in accordance with cement's instructions.

For additional technical information, call Toll Free 1-800-231-3345.

[Top of Page](#)

### PRECAUTIONS:

FOR CHEMICAL EMERGENCY, SPILL, LEAK, FIRE, EXPOSURE OR ACCIDENT, CALL CHEMTREC - DAY OR NIGHT 1-800-424-9300

## DANGER!

VAPORS EXTREMELY FLAMMABLE  
VAPORS ARE HEAVIER THAN AIR AND CAN COLLECT IN LOW AREAS

VAPORS MAY CAUSE FLASH FIRE

**CONTAINS: Tetrahydrofuran and Methyl Ethyl Ketone. PRECAUTIONS:** Vapors extremely flammable. Harmful if swallowed or inhaled. Causes eye and skin irritation. Keep away from heat, sparks, and flames until vapors are gone. Use only with good cross-ventilation. Wear adequate protective gear and clothing. Avoid breathing vapors and contact with skin, eyes and clothing. Wash after handling. **FIRST AID:** For any overexposure, get immediate medical attention after first aid is given. **Eyes** - Flush 15 minutes with clean water. **Skin** - Wash with soap and water. **Inhalation** - Remove to fresh air. **Ingestion** - DO NOT INDUCE VOMITING. Only if conscious, give large amounts of water. **FIRE AND SPILLS:** For fire, use water fog, CO<sub>2</sub>, foam, or dry chemicals. Clean up spills immediately with inert absorbents. **STORAGE AND HANDLING:** Store in cool, well-ventilated area. Keep container upright and tightly closed. Do not reuse empty container. **KEEP OUT OF REACH OF CHILDREN.**

For additional information, refer to Material Safety Data Sheet.

[Top of Page](#)

### SPECIFICATIONS:

Wt/Gal @ 77 degree F	6.9+- .2 lbs/gal.
Flash Point SETA CC	16 degree F
Color	Clear
Shelf Life	2 years

Suggestions and recommendations covering the use of our products are based on our past experience and laboratory findings. However, as we have no control as to the methods and conditions of application, we only assume responsibility for the uniformity of our products within manufacturing tolerances.

[Top of Page](#)

### LIMITED WARRANTY:

RectorSeal® makes the Limited Express Warranty that when the instructions for storage and handling of our products are followed we warrant our products to be free from defects. THIS LIMITED EXPRESS WARRANTY IS EXPRESSLY IN LIEU OF ANY OTHER EXPRESS OR IMPLIED WARRANTIES, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, AND OF ANY OTHER OBLIGATION ON THE

PART OF RECTORSEAL®. The sole remedy for breach of the Limited Express Warranty shall be the refund of the purchase price. All other liability is negated and disclaimed, and RectorSeal® shall not be liable for incidental or consequential damages.

[Top of Page](#)

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**RectorSeal®**

2601 Spenwick Drive • Houston, TX 77055 USA

713-263-8001 • Fax 713-263-7577

Toll-free 800-231-3345 • Fax 800-441-0051

[Back](#)