**SAFETY DATA SHEET**

**BILL™ PR-3**

Hi-etch PVC CPVC primer

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**SECTION 1 – PRODUCT AND COMPANY INFORMATION**

<table>
<thead>
<tr>
<th>Product Name</th>
<th>Bill PR-3</th>
</tr>
</thead>
<tbody>
<tr>
<td>Product Codes</td>
<td>55701, 55703, 55705, 55707, 55709</td>
</tr>
<tr>
<td>Chemical Family</td>
<td>Organic</td>
</tr>
<tr>
<td>Use</td>
<td>PVC and CPVC primer</td>
</tr>
<tr>
<td>Manufacturer’s Name</td>
<td>The RectorSeal Corporation</td>
</tr>
<tr>
<td></td>
<td>2601 Spenwick Drive</td>
</tr>
<tr>
<td></td>
<td>Houston, Texas 77055 USA</td>
</tr>
<tr>
<td>Date of Validation</td>
<td>January 23, 2017</td>
</tr>
<tr>
<td>Date of Preparation</td>
<td>January 23, 2017</td>
</tr>
</tbody>
</table>

**HMIS Codes**

- Health 2
- Flammability 3
- Reactivity 1
- PPI B

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**SECTION 2 – HAZARDS IDENTIFICATION**

**GHS CLASSIFICATION**

**Physical Hazards**
- Flammable Liquid, Category 2

**Health Hazards**

**Acute Toxicity:**
- Oral: Category 4
- Dermal: Category 5
- Inhalation: Category 4
- Skin Corrosion/Irritation: Category 3
- Serious Eye Damage/Eye Irritation: Category 2A
- Skin Sensitization: Not Classified
- Respiratory Sensitization: Not Classified
- Germ Cell Mutagenicity: Not Classified
- Carcinogenicity: Category 2
- Reproductive Toxicology: Not Classified
- Target Organ Systemic Toxicity - Single Exposure: Category 3
- Target Organ Systemic Toxicity - Repeated Exposure: Not Classified
- Aspiration Toxicity: Not Classified

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**Emergency Telephone No.**

- Chemtrec 24 Hours (800)-424-9300 USA
- (703)-527-3887 International

**Technical Service Telephone No.**

- (800)-231-3345 or (713)-263-8001
GHS Label elements, including precautionary statements

GHS02: Flammable Materials
GHS08: Severe Health Hazards
Signal Word: Danger

Hazard Statements:
H225 - Highly flammable liquid and vapor
H302 - Harmful if swallowed.
H313 - May be harmful in contact with skin.
H316 - Causes mild skin irritation.
H318 - Causes serious eye damage.
H319 - Causes serious eye irritation
H335 + H336 - May cause respiratory irritation, and drowsiness or dizziness.
H351 – Suspected of causing cancer. Contains a chemical classified by the US EPA as a suspected possible carcinogen.

Precautionary Statements:
P102 - Keep out of reach of children.
P210 - Keep away from heat/sparks/open flames/hot surfaces – no smoking.
P240 - Ground/Bond container and receiving equipment.
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.
P262 - Do not get in eyes, on skin, or on clothing.
P264 - Wash hands thoroughly after handling.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P362 - Take off contaminated clothing and wash before reuse.

EUH066 - Repeated exposure may cause skin dryness or cracking.
Hazards not otherwise classified (HNOC) or not covered by GHS
May form explosive peroxides.

Summary Of Acute Hazards
Overexposure may cause coughing, shortness of breath, dizziness, central nervous system depression, intoxication and collapse. It may cause irritation to the respiratory tract and to other mucous membranes.

Route Of Exposure, Signs And Symptoms

INHALATION
Overexposure may cause coughing, shortness of breath, dizziness, central nervous system depression, intoxication and collapse. It may cause irritation to the respiratory tract and to other mucous membranes.

EYE CONTACT
Severely irritating. If not removed promptly, will injure eye tissue, which can result in permanent damage.

SKIN CONTACT
Frequent or prolonged contact may irritate and cause dermatitis. Low order of toxicity.
INGESTION
Low order of toxicity. Small amounts of the liquid aspirated into the respiratory system during ingestion, or from vomiting, may cause bronchiopneumonia or pulmonary edema.

SUMMARY OF CHRONIC HAZARDS
Repeated or prolonged exposure may cause signs of central nervous system depression and respiratory irritation. This material has been shown to induce tumors in laboratory animals.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE
Individuals with pre-existing or chronic diseases of the eyes, skin, respiratory system, cardiovascular system, gastrointestinal system, liver, or kidneys may have increased susceptibility to excessive exposure.

### Section 3 – Composition/Information on Ingredients

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Percentage By Weight</th>
<th>CAS Number</th>
<th>EC#</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl Ethyl Ketone</td>
<td>95</td>
<td>78-93-3</td>
<td>606-002-00-3</td>
</tr>
<tr>
<td>Tetrahydrofuran</td>
<td>5</td>
<td>109-99-9</td>
<td>603-025-00-0</td>
</tr>
</tbody>
</table>

### Section 4 – First Aid Measures

- **If inhaled:** If overcome by exposure, remove victim to fresh air immediately. Give oxygen or artificial respiration as needed. Obtain emergency medical attention. Prompt action is essential.
- **If on skin:** Immediately flush with large amounts of water; use soap if available. Remove contaminated clothing.
- **If in eyes:** Immediately flush with large amounts of water for at least 15 minutes. Get prompt medical attention.
- **If swallowed:** If swallowed, DO NOT induce vomiting. Keep at rest. Get prompt medical attention.
SECTION 5 – FIRE FIGHTING MEASURES

Conditions Of Flammability
Flammable in the presence of a source of ignition when the temperature is above the flash point. Keep away from heat/sparks/open flame/hot surface. No smoking.

Suitable Extinguishing Media
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Special Protective Equipment For Fire-Fighters
Wear self contained breathing apparatus for fire fighting if necessary.

Hazardous Combustion Products
Hazardous decomposition products formed under fire conditions (carbon oxides.)

Further Information
Use water spray to cool unopened containers.

Unusual Fire And Explosion Hazards: Extremely flammable – very low flash point. Vapors are heavier than air and may travel along ground or to low spots at considerable distance to a source of ignition resulting in potential flashback. Burning liquid may float on water. Heat may build up pressure and rupture closed containers.

SECTION 6 – ACCIDENTAL RELEASE MEASURES

Personal Precautions
Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Ventilate area with natural or explosion-proof, forced air ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

Environmental Precautions
Prevent further leakage or spillage if safe to do so. Avoid flushing into sewers, drains, waterways, and soil.

Methods And Materials For Containment And Cleaning Up
Use absorbent materials to prevent footing hazard and to contain, then collect and place in container for disposal according to local regulations (see section 13).

SECTION 7 – HANDLING AND STORAGE

Precautions For Safe Handling
Avoid contact with skin and eyes. Avoid inhalation of vapor or mist. Avoid prolonged or repeated contact with skin or clothing. If transferring this material to other containers, ground all containers to avoid static electricity buildup and discharge which may ignite flammable vapors.

Conditions For Safe Storage
Do not store near heat, sparks, or open flames. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Empty containers may contain residues and vapors; treat as if full and observe all products precautions. Do not reuse empty containers.

KEEP OUT OF REACH OF CHILDREN.
Section 8 – Exposure Controls/Personal Protection

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Units</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl Ethyl Ketone</td>
<td></td>
</tr>
<tr>
<td>ACGIH TLV:</td>
<td>200 ppm</td>
</tr>
<tr>
<td>OSHA PEL:</td>
<td>200 ppm</td>
</tr>
<tr>
<td>STEL:</td>
<td>300 ppm</td>
</tr>
<tr>
<td>Tetrahydrofuran</td>
<td></td>
</tr>
<tr>
<td>ACGIH TLV:</td>
<td>50 ppm</td>
</tr>
<tr>
<td>OSHA PEL:</td>
<td>200 ppm</td>
</tr>
<tr>
<td>STEL:</td>
<td>250 ppm</td>
</tr>
</tbody>
</table>

**Respiratory Protection (Specify Type):** In confined poorly ventilated areas, use NIOSH/MSHA approved air purifying or supplied air purifying or supplied air respirators.

**Ventilation – Local Exhaust:** Acceptable

**Special:** Explosion-proof equipment.

**Mechanical (General):** Preferable

**Other:** N/A

**Protective Gloves:** Wear rubber gloves.

**Eye Protection:** Chemical splash goggles (ANSI Z-87.1 or equivalent)

**Other Protective Clothing Or Equipment:** Coveralls recommended.

**Work/Hygienic Practices:** Where use can result in skin contact, wash exposed areas thoroughly before eating, drinking, smoking, or leaving work area. Launder contaminated clothing before reuse.

Section 9 – Physical and Chemical Properties

- **Boiling point:** 151°F (66°C) @ 760 mmHg
- **Specific gravity (H2O = 1):** 0.81
- **Vapor pressure (mmHg):** 140 @ 68°F (20°C)
- **Melting point:** N/A
- **Vapor Density (Air = 1):** 2.5
- **Evaporation rate (Ethyl Acetate = 1):** 6
- **Appearance/Odor:** Clear liquid/Pungent odor
- **Solubility in water:** Soluble
Stability: Can form potentially explosive peroxides upon long standing in air.

Conditions To Avoid: Heat, sparks, open flames, and strong oxidizing, acidic and basic conditions.

Incompatibility (Materials To Avoid): Oxidizers, acids and bases.

Hazardous Decomposition Products: CO, CO₂, HCl and fragmented hydrocarbons.

Hazardous Polymerization: Will not occur.

Chronic Health Hazards
No ingredient in this product is an IARC, NTP or OSHA listed carcinogen.

Tetrahydrofuran – The National Toxicology Program has reported that exposures of mice and rats to THF vapor levels up to 1800 ppm 6hr/day, 5 days/week for their lifetime caused an incidence of kidney tumors in male rats and liver tumors in female mice. The significance of these findings for human health are unclear at this time, and may be related to "species specific" effects. Elevated incidences of tumors in humans have not been reported for THF.

Toxicology Data

<table>
<thead>
<tr>
<th>Ingredient Name</th>
<th>Oral-Rat LD50</th>
<th>Inhalation-Rat LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl Ethyl Ketone</td>
<td>2737 mg/kg</td>
<td>23,500 mg/m3/8H</td>
</tr>
<tr>
<td>Tetrahydrofuran</td>
<td>1650 mg/kg</td>
<td>21,000 ppm/3H</td>
</tr>
</tbody>
</table>

Volatile Organic Compounds (VOC) Content
( theoretical percentage by weight):
810 g/L per SCAQMD Test Method 316A

Flash point: 16°F (-9°C) SETA CC
Lower explosion limit: 2%
Upper explosion limit: 11.8%
### Section 12 – Ecological Information

**Ecological Data**

<table>
<thead>
<tr>
<th>Ingredient Name:</th>
<th>Food Chain Concentration Potential</th>
<th>Waterfowl Toxicity</th>
<th>BOD</th>
<th>Aquatic Toxicity</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Methyl Ethyl Ketone</strong></td>
<td>None</td>
<td>N/A</td>
<td>214%</td>
<td>5640 mg/L/48 hr/bluegill/TLm/fresh water</td>
</tr>
<tr>
<td><strong>Tetrahydrofuran</strong></td>
<td>None</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
</tr>
</tbody>
</table>

### Section 13 – Disposal Considerations

**Waste Classification:** RCRA classified hazardous waste. Dispose of absorbed materials and liquid waste in approved, controlled incineration facility in accordance with all local, state and federal regulations.

**Disposal Method:** Incineration.

### Section 14 – Transportation Information

**DOT:** UN1993, Flammable Liquid, N.O.S. (Methyl Ethyl Ketone & Tetrahydrofuran), Class 3, PG II, ERG#127. Quarts and less: Consumer Commodity, ORM-D
Section 15 – Regulatory Information

Regulatory Data

| Ingredient Name | Methyl Ethyl Ketone | | Tetrahydrofuran |
|-----------------|---------------------|---------------------|
| SARA 313        | Yes                 | No                  |
| TSCA Inventory  | Yes                 | Yes                 |
| CERCLA RQ       | 5,000 lb.           | 1,000 lb.           |
| RCRA Code       | U159                | U213                |

Ocean (IMDG): UN1993, Flammable Liquid, N.O.S. (Methyl Ethyl Ketone & Tetrahydrofuran), Class 3, PG II, ERG#127. EMS No. F-E, S-E
Quarts and less: Flammable Liquid, N.O.S. (Methyl Ethyl Ketone & Tetrahydrofuran), Class 3, UN 1993, PG II, Limited Quantities or Ltd Qty

Air (IATA): UN1993, Flammable Liquid, N.O.S. (Methyl Ethyl Ketone & Tetrahydrofuran), Class 3, PG II, ERG#127.

WHMIS (CANADA): Class B-22

Section 16 – Other Information

This document is prepared pursuant to the OSHA Hazard Communication Standard (29 CFR 1910.1200). The information herein is given in good faith, but no warranty, expressed or implied is made.

Consult RectorSeal for further information: (713) 263-8001