1. Firmly hold tubing at all times. Keep a safe distance between your hand and the tube’s border.

2. Choose bit size & attach it to the chuck or coupler. Fasten it well. Set power tool to MAX speed & torque if it is adjustable. Check power tool is not in hammer mode.

3. With power tool at MAX speed push bit into the refrigerant line. Keep bit centered & push until the stopper bottoms out, then remove bit from line.

4. CAUTION: THE LINE & BIT ARE HOT after swaging! Do not touch them until they have cooled. Inspect & clean if needed.

5. Assemble the fittings as usual.

NOTICE: Failure to read and comply with all warnings, cautions and instructions prior to using the PRO-Fit™ Swaging tool may cause personal injury and/or property damage and void the warranty.